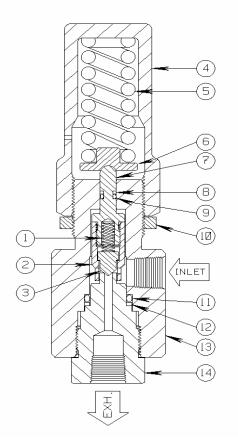
Relief Valve

Hydraulic 1/4" FEMALE NPT, 10,000 PSI MAX Model 24RV16



Conforms to the CE Category IV of the European Pressure Equipment Directive Issue Certificate No. 97/23/EC





The **24RV16** is a two position, two-way normally closed, pressure relieving (spring/sensing plunger operated), flow control valve. It has excellent pressure relief and reset repeatability. Relief Valves or Pressure Safety Valves (PSV) are most commonly used to prevent abnormal pressure increases in hydraulic control circuits. As the operating pressure within a control circuit increases to or above a predetermined pressure setting, it will be dispersed through the Relief Valve's Exhaust port.

Turning the Spring Housing clockwise will increase the Relief Valve pressure setting. Rotating the Spring Housing counterclockwise will decrease the Relief Valve pressure setting. Once the exact pressure relief setting required is achieved, the Lock Nut should be tightened against the Spring Housing to maintain the appropriate setting.

Note: Pressure regulating equipment failure, pump malfunction and thermal expansion are the most common causes of abnormal pressure increases within hydraulic control circuits.

PARTS LIST:

- 1. Spring *
- 2. Seat Guide
- 3. Valve Seat *
- 4. Spring Housing
- 5. Spring *
- 6. Spring Guide
- 7. Sensing Plunger
- 8. Back Up Ring *
- 9. O Ring *
- 10. Lock Nut
- 11. O Ring *
- 12. Back Up Ring *
- 13. Valve Body
- 14. Seat Retainer *

* Indicates parts included in a Repair Kit

od in a Panair Kit

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Sigma Model Number 24RV16

1/4" FEMALE NPT, 10,000 PSI MAX

Product Specifications

Piston Movement: Two Position, Normally Closed

Body Pressure Rating (Inlet Port): 10,000 PSI maximum (690 bar)

Instrument Media Service: Hydraulic Fluid

Connection Size: 1/4-18 Female N.P.T. Inlet and Exhaust

Seal Material: Viton

Wetted Component Material (Metal): 316 Stainless Steel, 17-4PH SS & Tungsten Carbide

Weight: 2 Lbs.

Orifice: .125 Diameter Cv Factor: .33

Operating Temperature: -20° F to +250° F (-29° C to +121° C)

Overall Dimensions: 6 Height x 1-3/4 Diameter (15.24 cm Height x 4.45 cm Diameter)

Installation and Maintenance Instructions:

Insert into the relief port of the system. Sigma recommends the use of appropriate thread sealant for each port connection.

Shelf Position Port Status

InletHydraulic Fluid Supply Closed (Blocked)ExhaustHydraulic Fluid return to Reservoir

Repair Kit Information

Repair Kits contain all of the Seals and other components typically replaced when repairing the assembly. In order to maintain optimum operating control function, Sigma recommends changing the Repair Kit items once every two (2) years.

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