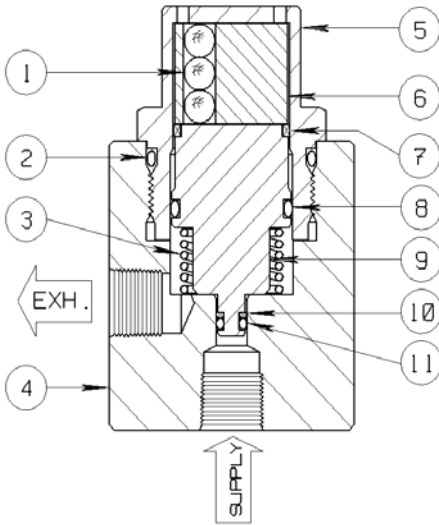


# Fusible Devices

## Fusible Valves - 2-Way Bleed Only

1/4" FEMALE NPT, 2-WAY NC, 10,000 PSI MAX

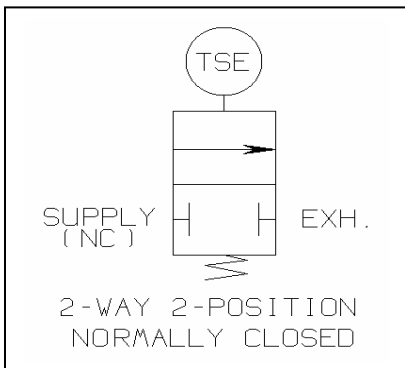
Model 15RS66 ARCTIC SERVICE



The 15RS66 Fusible Valve is a two position, two-way normally closed, **Temperature Sensitive** flow control device. Intense heat, or close proximity to a fire, will melt the solid Eutectic that maintains the valve's normally closed flow path. When the valve is subjected to heat that exceeds the actuation temperature, a Supply-to-Exhaust flow path will occur automatically.

Fusible Valves are used to shut-in or close safety system actuators to isolate potential fuel sources from fire.

Fusible Valves are available with four common temperatures: 158° F, 203° F, 255° F and 281° F. Other temperatures are available through special order inquiry.



### PARTS LIST:

- |                      |                     |
|----------------------|---------------------|
| 1. Ball (12) *       | 7. TFE Guide Ring * |
| 2. O Ring *          | 8. O Ring *         |
| 3. Spring *          | 9. Valve Piston     |
| 4. Valve Body        | 10. Back Up Ring *  |
| 5. Fusible Housing   | 11. O Ring *        |
| 6. Fusible Element * |                     |

\* Indicates parts included in a Repair Kit

# Sigma Model Number 15RS66

## 1/4" FEMALE NPT, 2-WAY NC, 10,000 PSI MAX

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### Product Specifications

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**Flow Control Application:** Normally Closed

**Control Function:** Two-Way – Stacked Ball

**Pressure Rating Body (Control Ports):** 10,000 PSI maximum (690 bar)

**Media Service:** Hydraulic Fluid

**Temperature Service (Select):** \_\_\_\_ 158° F. \_\_\_\_ 203° F. \_\_\_\_ 255° F. \_\_\_\_ 281° F.

**Note:** Other specific temperature options available through special order.

**Connection Size (Body):** 1/4-18 Female N.P.T. Supply Inlet, Exhaust

**Orifice:** 1/4 Diameter

**Cv Factor:** 0.71

**Wetted Component Material (Metal):** 316 Stainless Steel

**Seal Material:** Viton

**Mounting:** Field Mount (Standard)

**Weight:** 2 Lbs.

**Operating Temperature:** -65° F to +250° F

**Overall Dimensions:** 3-1/8 Height x 2 Diameter (7.94 cm Height x 5.08 cm Diameter)

**Installation and Maintenance Instructions:**

Install by threading the pipe or fitting from the control system into the port labeled "Supply". The piping from the hydraulic fluid reservoir is threaded into the port labeled "Exhaust". If the temperature in the area of the valve exceeds the rated temperature, the valve will open and the control system will trigger an exhaust of the hydraulic fluid from the actuator through the exhaust port.

**Shelf Position Port Status**

**Inlet** Instrument supply pressure normally closed

**Exhaust** Depressurizes instrument supply upon actuation